

Information about closures / 03-2014

HUBER

## Handling instructions for closures of PartyKEG classic

Storage: Store in a dry, cool place (10 – 30 °C / 50 – 86 °F)	0 0 10 - 30°C
Disinfection: The closures should be disinfected with the recommended disinfectants (dip) - 0,3% proxy acetic acid Please check other disinfectants regarding compatibility and processing.	max max 30 min. 40°C
<b>Closing process</b> : Insert closure straight into the filling hole Push in closure deep enough to allow the sealing contour to snap in completely below the sealing rim of the keg	
Exact positioning of the stamp depends on the equipment and has to be determined individually Concentricity from keg to closing stamp maximum 1 mm.	
Recommended stamp: according to the drawing provided by the HUBER Packaging Group.	
Recommended pneumatic cylinder: Ø 63mm; operating pressure min. 5,5 bar	
Periodic sampling of inserted closures by removing the lid recommended.	
Best closing results will be reached by following these handling instructions.	